



Date: Tuesday, 5/13/2008 3:54:25 PM  
 User: David Duval

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET	
Job Number : 39254		
Estimate Number : 13313		
P.O. Number :	Part Number : D37943	
This Issue : 5/13/2008 S.O. No. :	Drawing Number : PRELIM	
Prsht Rev. : NC	Project Number : N/A	
First Issue : // Type : R & D SM/MED FAB	Drawing Revision : PRELIM	
Previous Run :	Material :	
Written By : 	Due Date : 5/20/2008	Qty: <u>2</u> Um: Each
Checked & Approved By :		
Comment : Est Rev:A 08-05-13 new issue DD verified by:		

Additional Product

FOR ENGINEERING USE ONLY

~~PROTOTYPE~~

Job Number:



PRELIMINARY ISSUE

Seq. #: Machine Or Operation: Description :

1.0 MNEO60S063 NEOPRENE SHEET 0.063



Comment: Qty.: 1.3469 sf(s)/Unit Total : 1.3469 sf(s)

NEOPRENE SHEET 0.063

Batch: 16919 HB 8-5-14

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3794

Dwg Rev: PRELProg Rev: PRELHB 8-5-14(2)

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

AS**ENGINEERING  
APPROVAL**080514PA 08.05.142

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

Eng's labPA 08.05.16NOT FOR STOCK PA 08.05.21

Date: Tuesday, 5/13/2008 3:54:25 PM  
User: David Duval

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 39254

Part Number: D37943

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/16 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



### POSITIVE RECALL

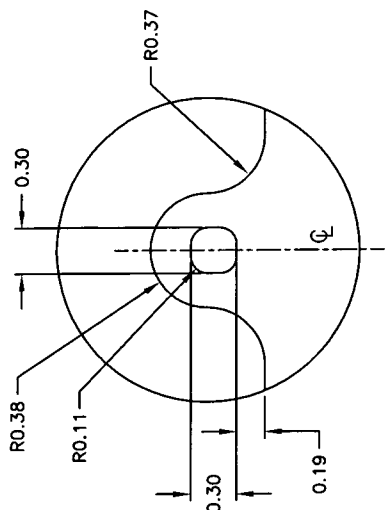
EFFECTIVE 08.05.13 AUTH PT

RELEASED PT DATE 08.05.15

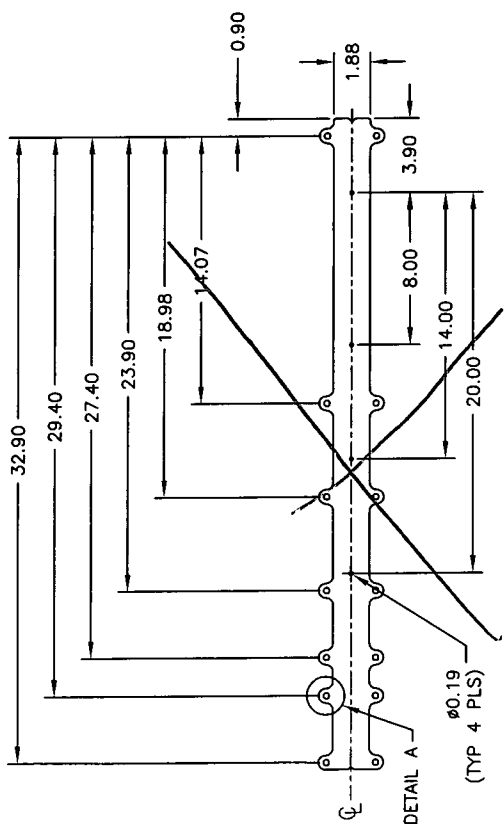
MF 08-05-16

DESIGN	DRAWN BY	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO. D3794	REV. A SHEET 1 OF 1
DATE 08.05.13		TITLE GASKET	SCALE NTS
A	08.05.13	NEW ISSUE	

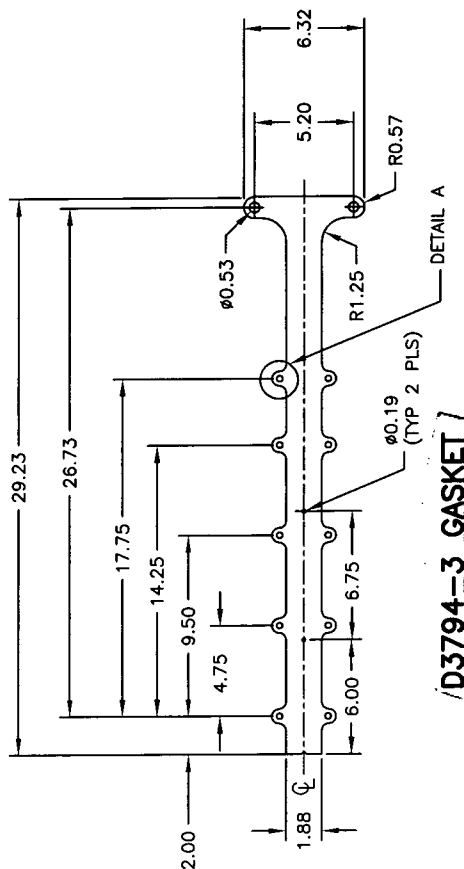
# DETAIL A



**PRELIMINARY ISSUE**  
R4  
08.05.14  
(X2)



## D3794-1 GASKET



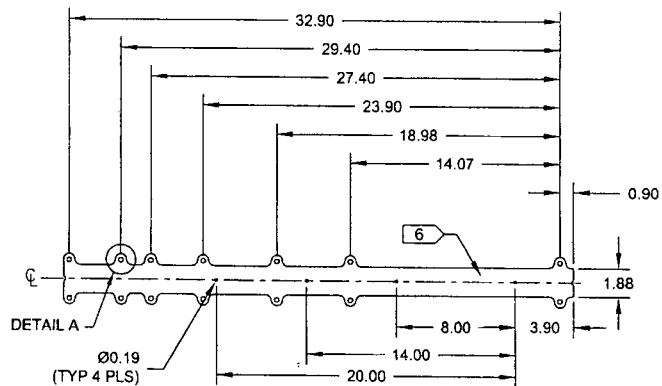
## D3794-3 GASKET

- NOTES**
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
  - 2) FINISH: NONE
  - 3) PART IS SYMMETRICAL ABOUT  $\phi$
  - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 5) ALL DIMENSIONS ARE IN INCHES

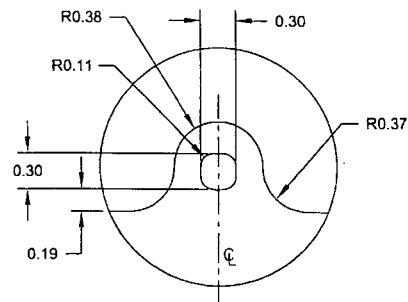
Copyright © 2006 by DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

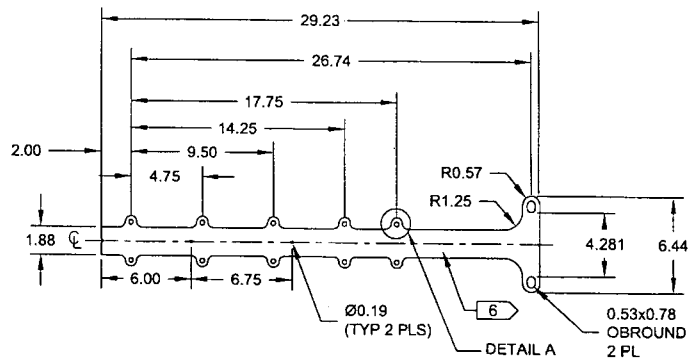




**D3794-1 GASKET**



**DETAIL A**  
SCALE 8X



**D3794-3 GASKET**

**NOTES:**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DXXXX-X" USING WHITE FINE POINT PERMANENT INK MARKER OR LABEL
- 7) WEIGHT: D3794-1 - 0.23 LBS, D3794-3 - 0.22 LBS

**RELEASED**  
08-05-14

REV.	NEW ISSUE	DESCRIPTION	PH	08.05.14
DESIGN			BY	DATE
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	08.05.14			

**DART AEROSPACE USA, INC**  
PORT HADLOCK, WA  
DRAWING NO. D3794  
TITLE GASKET  
REV. A  
SHEET 1 OF 1  
SCALE NTS  
COPYRIGHT © 2008 BY DART AEROSPACE USA, INC  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.